HEADQUARTERS DEPARTMENT OF THE ARMY DEPARTMENT OF THE AIR FORCE Washington, DC, 29 December 2000

Change 4

AIRDROP OF SUPPLIES AND EQUIPMENT: RIGGING STINGER WEAPON SYSTEMS AND MISSILES

- 1. This change adds the procedures for rigging the Avenger air defense weapons system on a 28-foot, Type V platform for low-velocity airdrop.
- 2. Change FM 10-550, 29 May 1984, as follows:

Remove old pages	Insert new pages
Cover	Cover
i through v	i through vi
1-1	1-1
6-1 and 6-2	6-1 and 6-2
6-11 and 6-12	6-11 and 6-12
7-1 through 7-71	7-1 through 7-61
Glossary-1	Glossary-1

- 3. New or changed material is identified by a vertical bar in the margin opposite the changed material.
- 4. File this transmittal sheet in the front of the publication.

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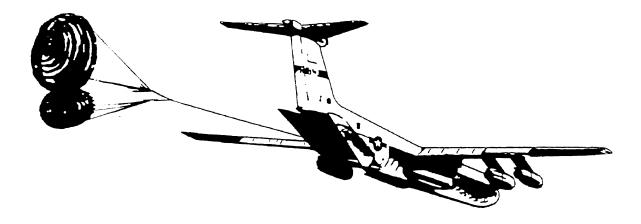
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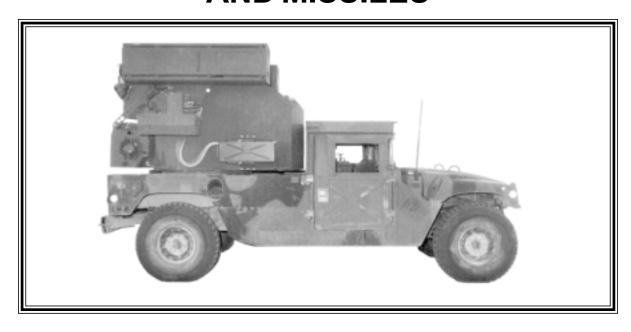
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AIRDROP OF SUPPLIES AND EQUIPMENT:

RIGGING STINGER WEAPON SYSTEMS AND MISSILES



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FIELD MANUAL No. 10-550 TECHNICAL ORDER No. 13C7-22-71 HEADQUARTERS DEPARTMENT OF THE ARMY DEPARTMENT OF THE AIR FORCE WASHINGTON, DC, 29 May 1984

AIRDROPOF SUPPLIES AND EQUIPMENT: RIGGING STINGER WEAPON SYSTEMS AND MISSILES

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PREFACE

SCOPE

This manual tells and shows how to prepare and rig the Stinger weapon systems and missiles in A-21 and A-22 cargo bags, and on the type II and type V platforms for low-velocity airdrop from C-5, C-130, C-141, and C-17 aircraft. It tells and shows how to rig the stinger weapon systems and missiles on LAPE and type V platforms for LAPE airdrop from C-130 aircraft. This manual tells and shows how to rig the Avenger air defense weapon system with the modified environmental control unit for low-velocity airdrop from the C-17, C-5, C-141, and C-130 aircraft. This manual is designed for use by all parachute riggers.

USER INFORMATION

The proponent of this publication is HQ TRADOC. You are encouraged to report any errors or omissions and to suggest ways to make this a better manual. Army personnel, send your comments on DA Form 2028 directly to:

Director Aerial Delivery and Field Services Department USA Quartermaster Center and School 1010 Shop Road Fort Lee, Virginia 23801-1502

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Unless this publication states otherwise, masculine nouns and pronouns do not refer exclusively to men

CHAPTER 1

INTRODUCTION

1-1. Description of Items

The description of the items covered in this manual is as follows:

- **a.** The Stinger missile, in a wooden box, weighs 74 pounds; it is 67 inches long, 14 inches wide, and 12 inches high.
- **b.** The Stinger weapon system, in a metal case, weighs 87 pounds; it is 66 inches long, 13 inches wide, and 13 inches high.
- **c.** The M151, 1/4-ton truck weighs 2,410 pounds. It is 133 inches long, 64 inches wide, and 71 inches high (reducible to 52 inches).
- **d.** The M416, 1/4-ton trailer weighs 570 pounds. It is 109 inches long, 61 inches wide, and 44 inches high.
- **e.** The M 998, 1 1/4-ton HMMWV-series truck weighs 5,500 pounds. It is 185 inches long, 85 inches wide, and 70 inches high.
- f. The M1097, 1 1/4-ton, HMMWV-series truck used in the Avenger air defense weapon system weighs between 5,750 pounds and 5,900 pounds. It is 188.5 inches long, 86 inches wide, and 72 inches high. This truck with the Avenger turret mounted is 104 inches high.

g. The Avenger weapon system turret is 69.25 inches high, when removed from the truck. It is 85 inches wide and 86.6 inches long. The Avenger turret with the modified Environmental Control Unit (ECU) is 91 inches long.

1-2. Special Considerations

CAUTION: Only ammunition listed in FM 10-500-53/MCRP 4-3.8/TO 13C7-18-41 may be airdropped.

- a. The loads covered in this manual may include hazardous materials as defined in AFJMAN 24-204/TM 38-250. If included, the hazardous material must be packaged, marked, and labeled as required by AFJMAN 24-204/TM-38-250.
- **b.** FM 10-517/TO 13C7-1-111 must be used to rig loads that include HMMWV series trucks.
- **c.** A copy of this manual must be available to the joint airdrop inspectors during the before- and after-loading inspections.

CHAPTER 6

RIGGING 1 1/4-TON TRUCK WITH STINGER WEAPON SYSTEMS AND MISSILES FOR LOW-VELOCITY AIRDROP

6-1. Description of Load

The M998, 1 1/4-ton truck (HMMWV), equipped with the stinger weapon system rack and loaded with six stinger weapon systems and items of truck equipment, is rigged on a 16-foot, type V platform. The load requires two G-11 parachutes, The accompanying load rigged in the truck weighs 1,180 pounds.

6-2. Preparing Platform, Preparing and Positioning Honeycomb Stacks, and Preparing Truck

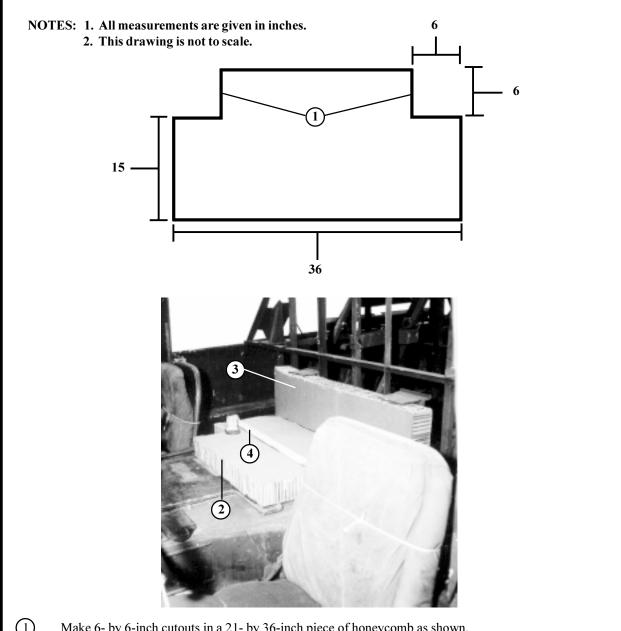
Prepare the platform, prepare and position the honeycomb stacks, and prepare the truck according to FM 10-517/TO 13C7-1-111.

6-3. Rigging Weapon Systems and Truck Equipment in Truck

Secure the truck equipment to the truck as shown in Figure 6-1. Secure the weapon systems in their rack as shown in Figure 6-2. Secure the truck tailgate and install body side protection boards according to FM 10-517/TO 13C7-1-111.

6-4. Lifting, Positioning, and Lashing the Truck

Lift, position, and lash the truck to the platform according to FM 10-517/TO 13C7-1-111.



- Make 6- by 6-inch cutouts in a 21- by 36-inch piece of honeycomb as shown.
- Center the honeycomb behind the seats with the cutouts facing the front and the rear edge against the missile rack.
- Place an 8- by 36-inch piece of honeycomb on top of the honeycomb placed in step 2 above and the two edges on the missile rack.
- Place a 15-foot lashing on the honeycomb.

- Pass a 15-foot lashing through the front weapon system case handles and through the front side tie-down provisions. Fasten the lashing on the right with a D-ring and a load binder.
- Pass a 15-foot lashing across the tops of the cases and through the rear side tie-down provisions. Fasten the lashings on top of the boxes with a D-ring and load binder. Pad under the load binder with 1/2-inch felt.
- Pass a 15-foot lashing across the tops of the cases and through the front side tie-down provisions. Fasten the lashings on top of the boxes with a D-ring and load binder. Pad under the load binder with 1/2-inch felt.
- Lash the left rear tie-down ring to the right upper tie-down provision on the rack with a 15-foot lashing. Secure with D-ring and load binder.
- 20 Lash the right rear tie-down ring to the left upper tie-down provision on the rack in the same way as in step 19 above.

NOTE: Position the load binders on the lashings in steps 18 and 19 above so that they will not contact the tailgate when it is closed.

Figure 6-2. Weapon system secured to rack (continued)

6-5. Installing and Safetying Suspension Slings

Install and safety the suspension slings according to FM 10-517/TO 13C7-1-111.

6-6. Installing Cargo Parachutes, Extraction System, Provisions for Emergency Restraints, Cargo Parachute Release, and Cargo Extraction Parachutes

Finish rigging the load according to FM 10-517/TO 13C7-1-111, Chapter 2 and FM 10-500-2/TO 13C7-1-5.

6-7. Marking Rigged Load

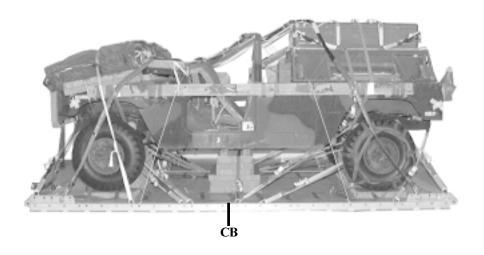
Mark the rigged load according to FM 10-500-2/TO 13C7-1-5 and as shown in Figure 6-3.

6-8. Equipment Required

Use the equipment listed in Table 6-1 to rig six stinger weapon systems in a 1 1/4-ton HMMWV truck. Equipment for rigging the truck is listed in FM 10-517/TO 13C7-1-111, Table 2-2.

CAUTION

Make the final rigger inspection required by FM 10-500-2/TO 13C7-1-5 before the load leaves the rigging site.



RIGGED LOAD DATA

Weight	8,830 pounds
Maximum Weight	10,500 pounds
Height	92 inches
Width	108 inches
Overall Length	210 inches
Overhang: Front	0 inches
Rear (EFTC)	
Center of Balance (CB)	95 inches
Extraction System	EFTC

Figure 6-3. M998, 1 1/4-ton truck with six stinger weapon systems rigged for low-velocity airdrop

CHAPTER 7

RIGGING 1 1/4-TON TRUCK WITH AN AVENGER WEAPON SYSTEM ON A 28-FOOT, TYPE V PLATFORM FOR LOW-VELOCITY AIRDROP

7-1. Description of Load

The Avenger is a turret-configured weapon system mounted on a modified M1097 1 1/4-HMMWV-series truck. There are two configurations of the system, the Avenger without the Environmental Control Unit (ECU) mounted on a modified M1097-series truck and the Avenger with an upgraded ECU mounted on a modified M1097-series truck. The Avenger is shown in Figure 7-1 in the travel position. The weapons consist of two missile pods, a 50-caliber machine gun, and guidance system. The turret is removed from the truck and rigged on a 28-foot type V platform with the truck.

This load requires three G-11 parachutes.

7-2. Preparing Platform

Prepare a 28-foot, type V airdrop platform as shown in Figure 7-2.

NOTES:

- 1. The nose bumper may or may not be installed.
- 2. Measurements given in this load are from the front edge of the platform, NOT from the front edge of the nose bumper.

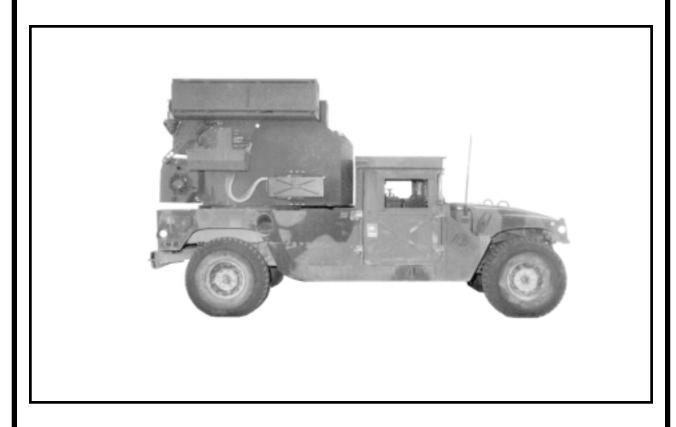
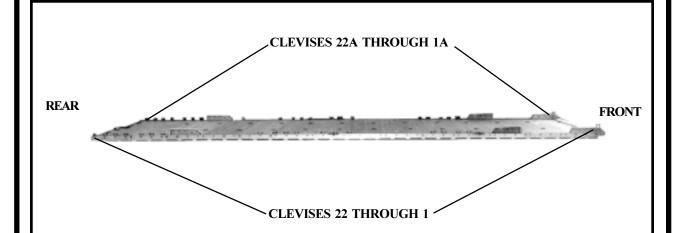


Figure 7-1. Avenger air defense weapon system with ECU on M1097 truck



Step:

- 1. Inspect, or assemble and inspect, a 28-foot, type V airdrop platform as outlined in TM 10-1670-268-20&P/TO 13C7-52-22.
- 2. Install a suspension link to the right and left platform side rails using holes 10, 11, and 12.
- 3. Install a tandem link to the front of each platform side rail using holes 1, 2, and 3.
- 4. Install a suspension link to the right and left platform side rails using holes 45, 46, and 47.
- 5. Install a clevis on bushing 1 of each tandem link.
- 6. Starting at the front of each platform side rail, install clevises on the bushings bolted to holes 14 (triple clevis), 15, 16, 18, 19, 28, 30 (triple clevis), 31, 34, 35, 36, 38, 49, 50, 51, 53, 54, 55, and 56.
- 7. Starting at the front of the platform, number the clevises 1 through 22 on the right side, and 1A through 22A on the left side.
- 8. Label the tie-down rings according to FM 10-500-2/TO 13C7-1-5.

Figure 7-2. Platform prepared

7-3. Preparing and Positioning Honeycomb Stacks and Strongback

Prepare honeycomb stacks 1, 2, and 3 for the truck as shown in Figures 2-3 and 2-4, FM 10-517/TO 13C7-1-111. Prepare honeycomb stacks 4 and 5 for the turret as shown

in Figure 7-3. Position the honeycomb stacks as shown in Figure 7-4. Construct the strongback as shown in Figure 7-5. Position the strongback on the honeycomb stacks and install the drive off aid on the platform as shown in Figure 7-6.

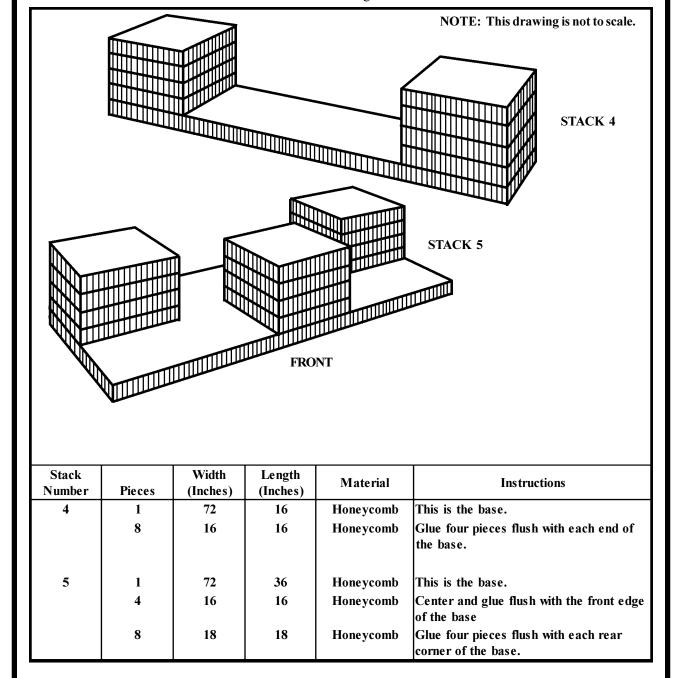


Figure 7-3. Stacks 4 and 5 prepared

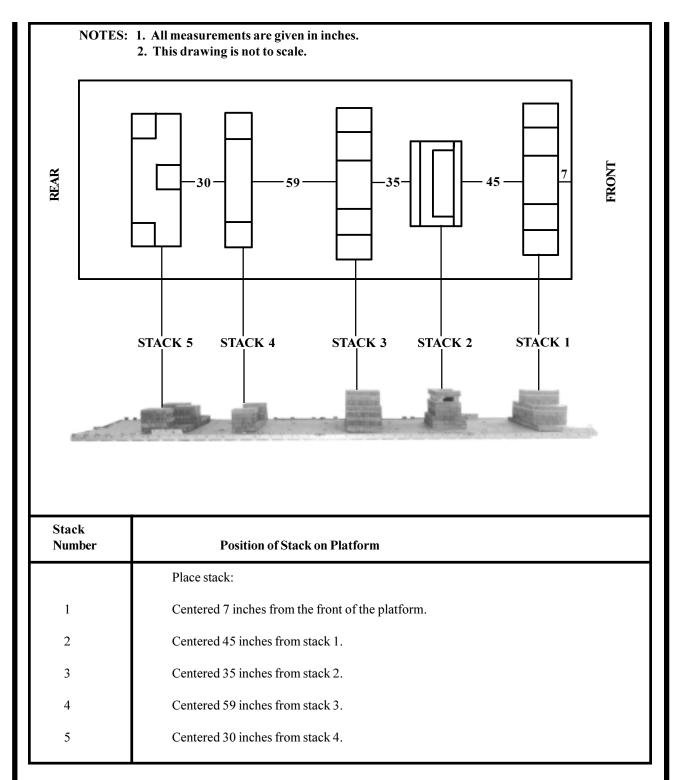


Figure 7-4. Honeycomb stacks positioned on platform

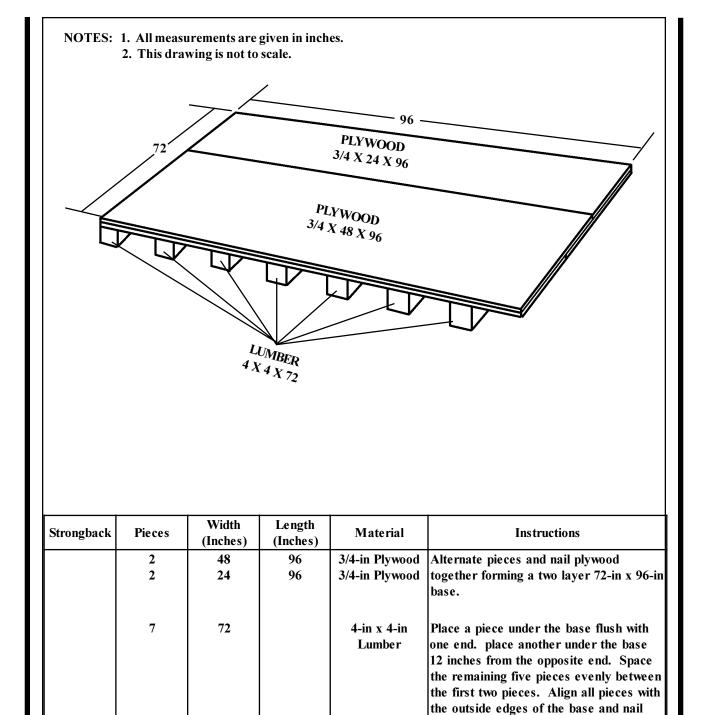


Figure 7-5. Strongback prepared

each piece to the base through the

plywood.

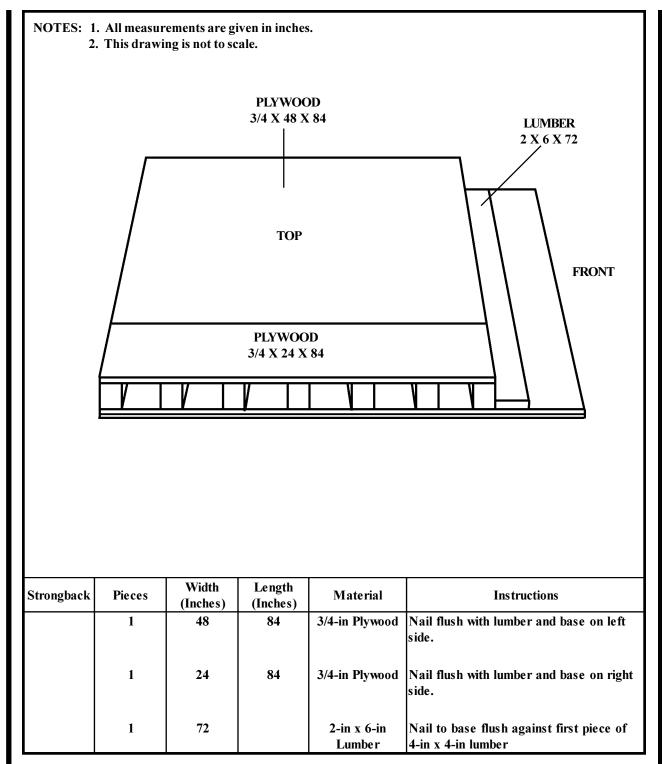


Figure 7-5. Strongback prepared (continued)

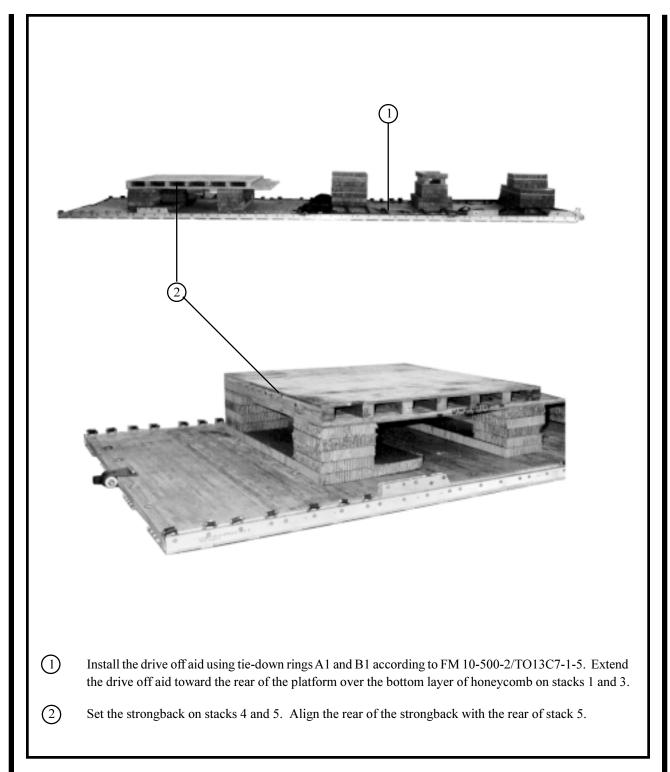


Figure 7-6. Strongback set on stacks 4 and 5 and drive off aid installed on platform

7-4. Preparing Truck

The Avenger turret must be removed from the truck before preparing the truck.

CAUTION

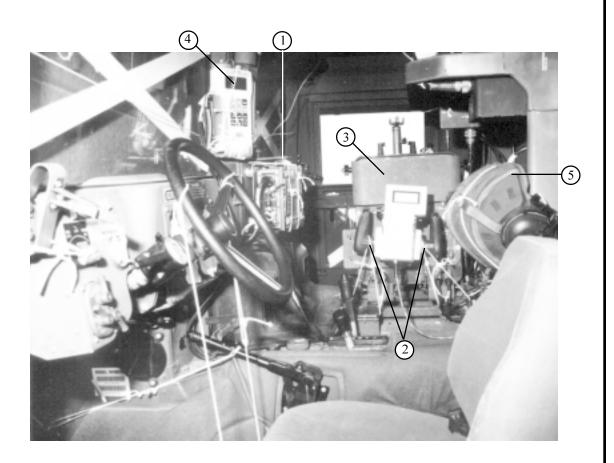
- 1. Allow only Avenger crew personnel to prepare the turret for removal.
- 2. Secure and account for the turret mounting bolts. Tape the bolts to the inside of the brass collection box.

Prepare the truck as outlined below:

- **a.** Prepare the truck as described in paragraphs 2-4 a through c and paragraph 2-4d steps 2, 4, 5, 6, 7, 9, and 10, FM 10-517/TO 13C7-1-111.
- **b.** Prepare the underside of the truck as shown in Figures 2-11 and 2-12 of FM 10-517/TO 13C7-1-111.
 - **c.** Further prepare the truck as shown in Figure 7-7.

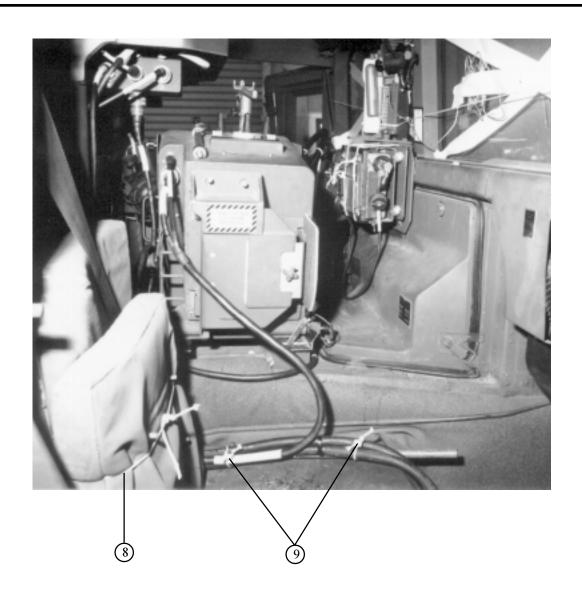
WARNING

Remove all jewelry before working around electrical and mechanical equipment. Jewelry may conduct high voltage electricity resulting in serious injury.



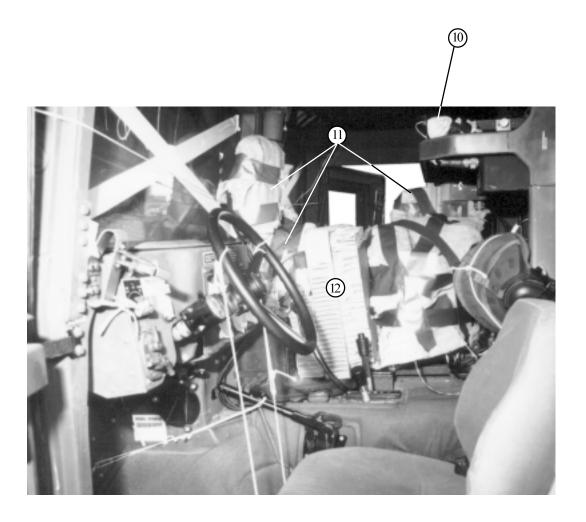
- 1 Lower the sunscreen on the targeting console and secure with type III nylon cord.
- 2 Ensure the remote control unit is secured in place with the pins provided and safety tied on each side with type III nylon cord.
- 3 Lower the sunscreen over the monitor.
- 4 Safety tie the Gobal Positioning System (GPS) in place with type III nylon cord.
- Secure the driver's headset with type III nylon cord.
- 6 Secure the azimuth indicator and pointer assembly in place (if required) (not shown).
- Safety tie the remote control cable to its bracket with type III nylon cord (if required) (not shown).

Figure 7-7. Truck prepared



- 8 Fold up the seat bottom of the passenger's seat and secure it to the back of the seat with type III nylon cord.
- (9) Secure the slave cables and antennae to the passenger seat frame with type III nylon cord.

Figure 7-7. Truck prepared (continued)



- Secure the top mount radio with type III nylon cord. Wrap the radio with cellulose padding and secure the cellulose padding with tape.
- Wrap the remote control unit, the targeting console, the GPS, and hand navigation system with cellulose padding. Secure the cellulose padding with tape.
- Cut to fit and place honeycomb between the monitor and the targeting console.

Figure 7-7. Truck prepared (continued)

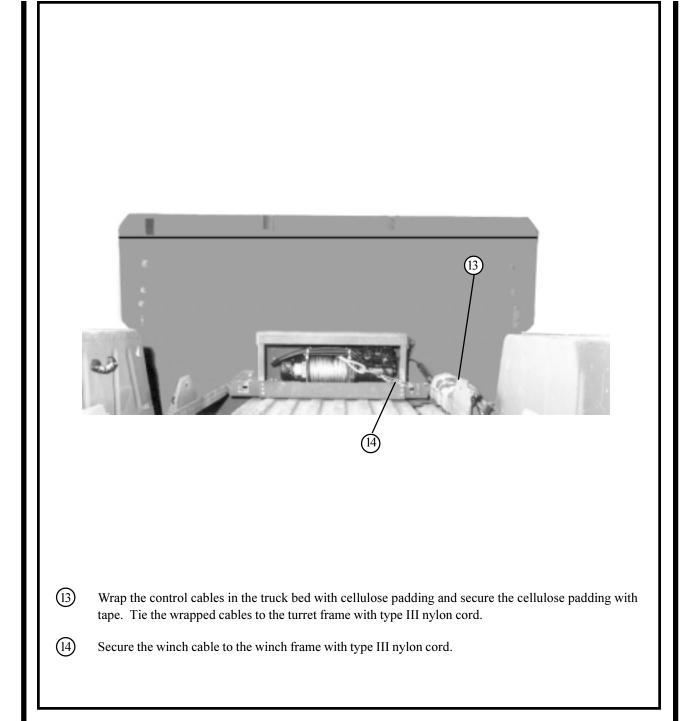
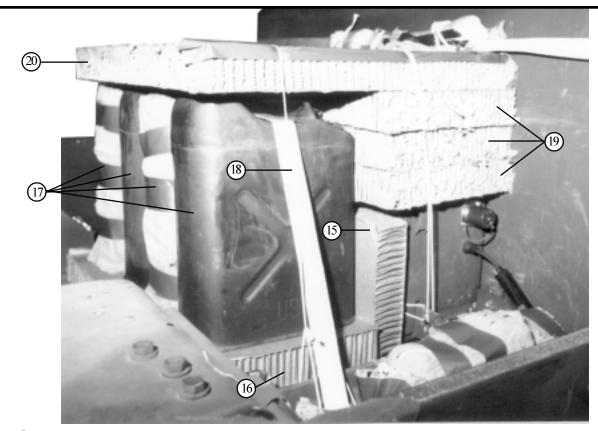


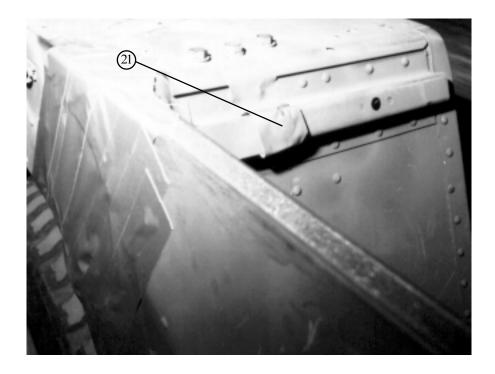
Figure 7-7. Truck prepared (continued)



- Place a 28- by 12-inch piece of honeycomb on edge against the winch frame (if rigging the Avenger w/o a winch frame, place a 40- by 13-inch piece of honeycomb on edge in front of the winch and tape the honeycomb to the cargo floor).
- Place a 32- by 16-inch piece of honeycomb on the cargo floor in front of the honeycomb placed in step 15.
- Pad two fuel cans with cellulose padding and secure the padding with tape. Alternate and place two fuel cans and two water cans flush on the honeycomb.
- Pass a 15-foot lashing through the handles and under the rails of the turret frame on both sides. Close the load binder on one of the sides.
- Place three 32- by 14-inch pieces of honeycomb on top of the winch in front of the cans (use 40- by 12-inch pieces for the Avenger w/o winch frame).
- 20 Place a 32- by 28-inch piece of honeycomb on top of the cans and honeycomb placed in step 19. Tape the side edges of the honeycomb. Secure the honeycomb with two lengths of type III nylon cord to the turret frame.

Note: When rigging the Avenger w/o winch frame, place a piece of honeycomb on each side of the winch.

Figure 7-7. Truck prepared (continued)



- 21) Secure the rear door pins with tape.
- Place the camouflage net bag against the cans. Tie the net bag to the rails with three lengths of type III nylon cord (if required) (not shown).
- (23) Tape all lights and reflectors (not shown).

Figure 7-7. Truck prepared (continued)

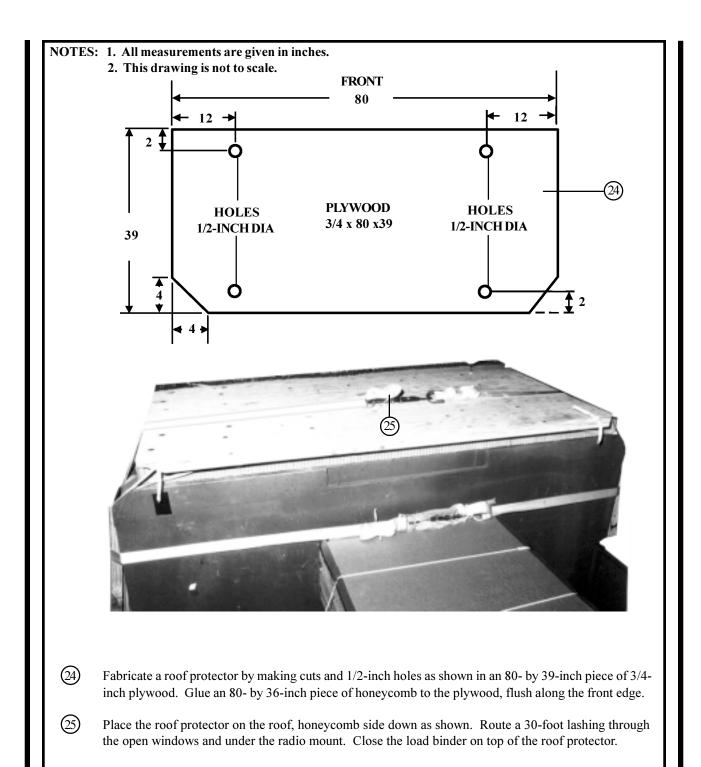
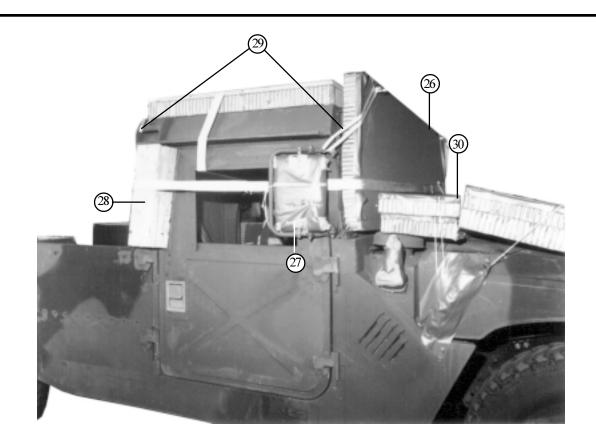


Figure 7-7. Truck prepared (continued)



- (26) Place an 83- by 23-inch piece of honeycomb against the windshield and tape the outside edges.
- 27) Pad the mirrors with cellulose padding and secure the padding with tape. Fold the mirrors to the side.
- Make two spacers each of three pieces of 2- by 8- by 18-inch lumber and a layer of 10- by 22-inch felt. Nail the lumber together and glue the felt to one side of the spacer. Place a spacer vertically behind each door window. Route a 30-foot lashing around the windshield, through the mirror brackets, over the spacers, and close the load binder behind the cab.
- Tie the front of the roof protector to the mirror brackets by routing a length of 1/2-inch tubular nylon webbing through the 1/2-inch hole in the roof protector and around the mirror bracket. Tie the rear of the roof protector to the handles on the roof by routing a length of 1/2-inch tubular nylon webbing through the rear holes of the roof protector and around the roof handle.
- Out two 82- by 12-inch pieces of honeycomb and tape the 12-inch edges. Tie the two pieces of honeycomb to the hood in front of the honeycomb covering the windshield with a length of type III nylon cord.

Figure 7-7. Truck prepared (continued)

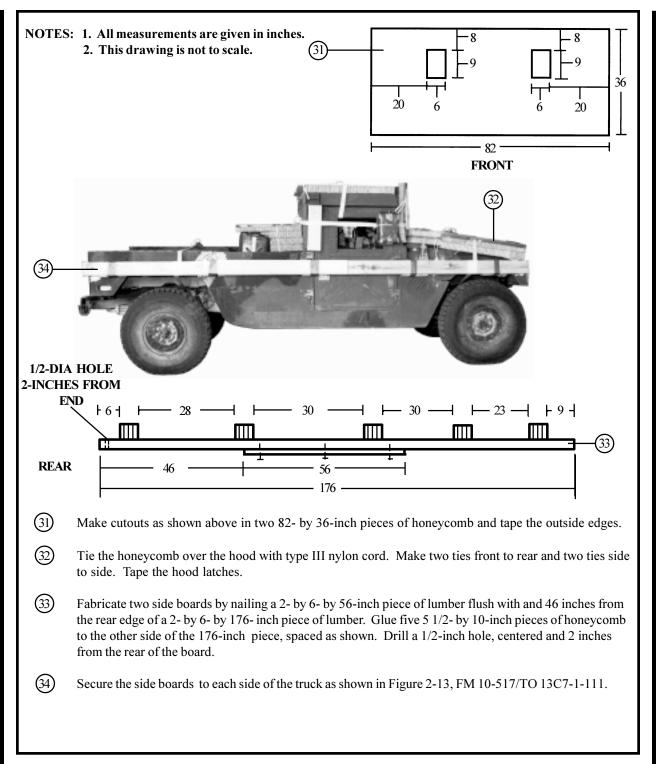
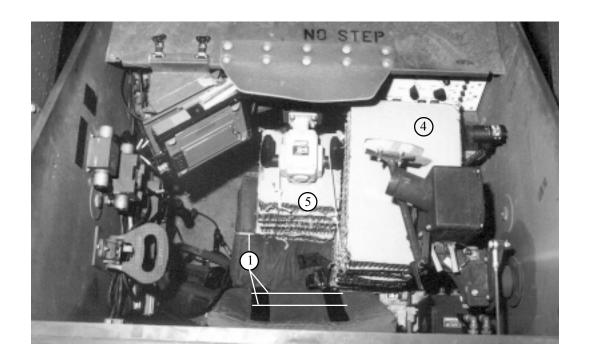


Figure 7-7. Truck prepared (continued)

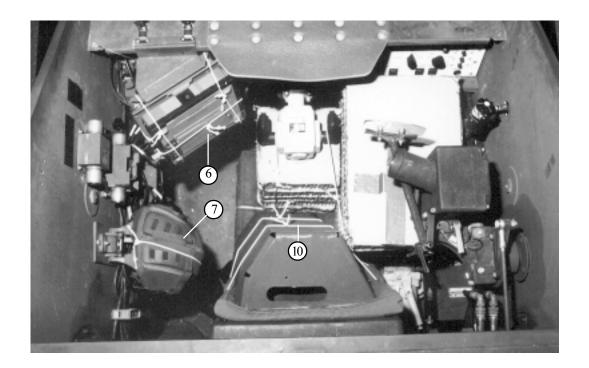
7-5. Preparing Turret

Prepare the turret as shown in Figure 7-8.



- (1) Tie the seat and seat back to the seat frame with type III nylon cord.
- Remove the azimuth and elevation pins and place them in the clips provided (on older, unmodified turrets) (not shown).
- Remove the pins from the optical sight bracket and lift the sight to the side (not shown).
- Cut ten 12- by 18-inch pieces of honeycomb with a 4- by 4-inch cutout in one corner and glue the pieces together. Cut two 3/4- by 8- by 8-inch pieces of plywood with a 4- by 4-inch cutout in one corner. Align the cutouts and nail the plywood together. Align the cutouts and glue the plywood on top of the honeycomb. Place the honeycomb and plywood stack under the optical sight and against the control panel. Secure the optical sight in the bracket with the pins. Secure the stack with type III nylon cord (the older, unmodified turret requires eight 12- by-18-inch pieces of honeycomb with no cutouts or plywood).
- Glue together five 10- by 10-inch pieces of honeycomb. Place the stack under the hand station and secure in place with type III nylon cord.

Figure 7-8. Turret prepared

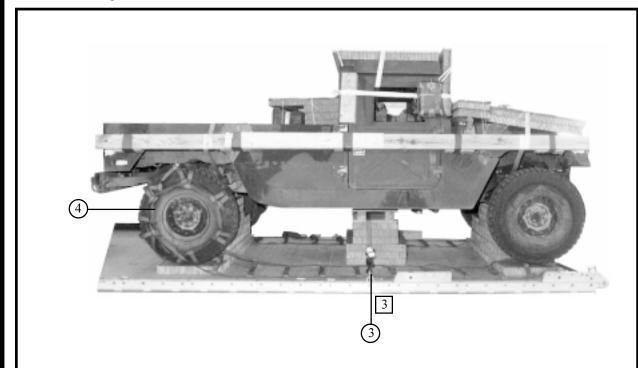


- 6 Secure the control display terminal in its bracket with type III nylon cord.
- (7) Secure the operator's headset with type III nylon cord.
- 8 Remove the flash suppressor and the brass collection tray from the 50-caliber machine gun (not shown).
- 9 Tape the turret mounting bolts inside the brass collection tray. Pad the flash suppressor with cellulose padding and tie to the inside of the tray with type III nylon cord (not shown).
- Secure the brass collection tray to the seat with two lengths of type III nylon cord.
- Secure all loose cables and objects with type III nylon cord (not shown).
- (12) Close the canopy and install the road cover if available (not shown).

Figure 7-8. Turret prepared (continued)

7-6. Positioning Truck on Platform and Installing the Drive Off Aid

Position the truck on the platform and install the drive off aid as shown in Figure 7-9.

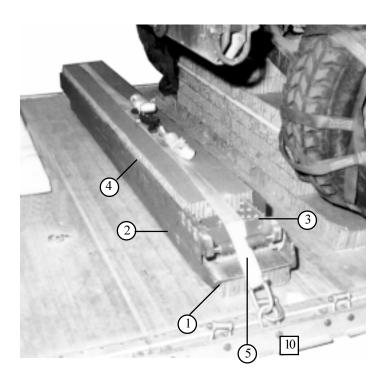


- Attach a 9-foot (2-loop), type XXVI nylon webbing sling to each front airlift bracket with a medium clevis. Attach a 12-foot (2-loop), type XXVI nylon webbing sling to each lifting shackle located on the outside ends of rear bumper (not shown). Remove the lift kit after the truck is positioned on the platform.
- 2 Position the truck on honeycomb stacks 1, 2, and 3 with the front of the truck aligned with the front edge of the platform.
- Route a lashing through clevis 3A, back through its own D-ring, through the center hole of stack 2, and connect the load binder to clevis 3.
- Adapt the procedures shown in Figure 2-18, FM 10-517/TO 13C7- 1-111 to install the drive off aid on the truck.

Figure 7-9. Truck positioned and drive off aid installed

7-7. Lashing Ramps to Platform

Lash the ramps used for mounting the Avenger turret as shown in Figure 7-10.

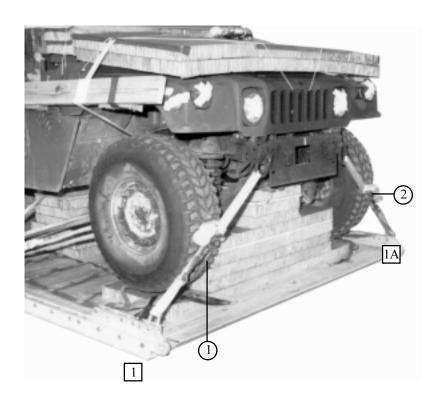


- Center an 80- by 10-inch piece of honeycomb between clevises 10 and 10A.
- 2 Place one ramp over the honeycomb. Place a second 80-by 10-inch piece of honeycomb on top of the ramp.
- 3 Place the second ramp on top of the honeycomb placed in step 2 with the roller facing the opposite way from the roller of the first ramp.
- 4 Place an 80- by 10-inch piece of honeycomb on top of the second ramp.
- Route a 30-foot lashing through clevis 10, through the roller, over the honeycomb and ramps, through the roller on the opposite side, and through clevis 10A. Close the load binder on top of the honeycomb and ramps.

Figure 7-10. Ramps lashed to platform

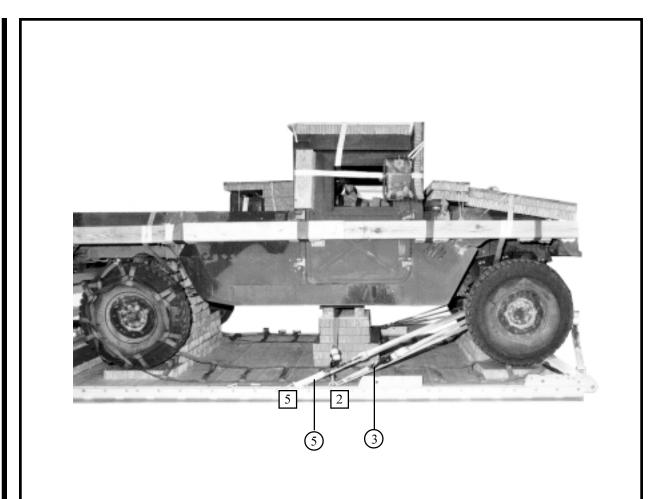
7-8. Lashing Truck

Lash the truck to the platform according to FM 10-500-2/ TO 13C7-1-5 and route the lashings as shown in Figure 7-11.



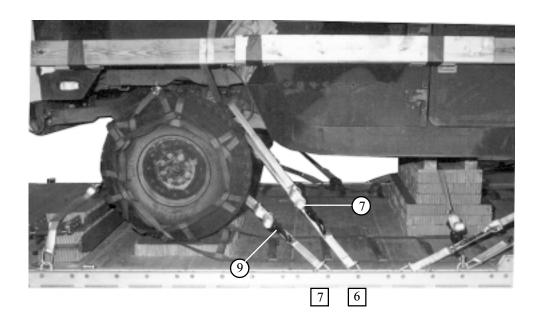
Lashing Number	Tiedown Clevis Number	Instructions
		Pass lashing:
1	1	Through front truck tie-down, right side.
2	1A	Through front truck tie-down, left side.

Figure 7-11. Truck lashed to platform



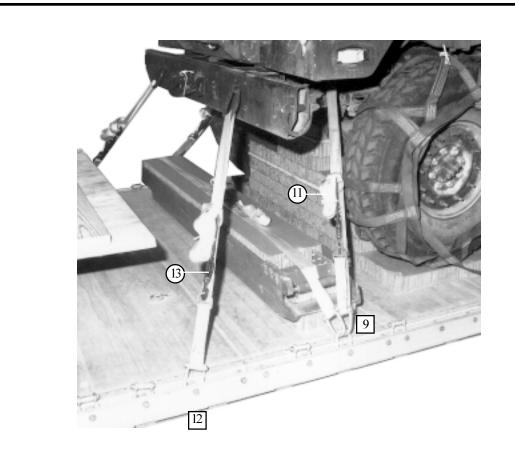
Lashing Number	Tiedown Clevis Number	Instructions
		Pass lashing:
3	2	Around lower front control arm, right side.
4	2A	Around lower front control arm, left side.
5	5	To tie-down bracket behind front coil spring, right side.
6	5A	To tie-down bracket behind front coil spring, left side.

Figure 7-11. Truck lashed to platform (continued)



Lashing Number	Tiedown Clevis Number	Instructions	
		Pass lashing:	
7	6	Through tie-down bracket in front of rear coil spring, right side.	
8	6A	Through tie-down bracket in front of rear coil spring, left side.	
9	7	Around rear lower control arm, right side.	
10	7A	Around rear lower control arm, left side.	

Figure 7-11. Truck lashed to platform (continued)

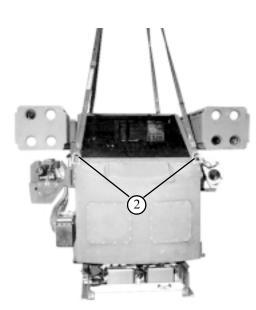


Lashing Number	Tiedown Clevis Number	Instructions	
		Pass lashing:	
11	9	Through tie-down bracket behind the rear coil spring, right side.	
12	9A	Through tie-down bracket behind the rear coil spring, left side.	
13	12	Through rear truck tie-down, right side.	
14	12A	Through rear truck tie-down, left side.	

Figure 7-11. Truck lashed to platform (continued)

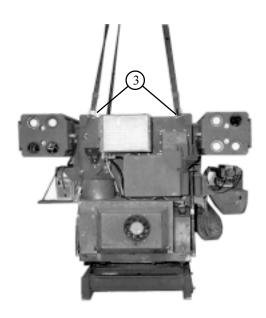
7-9. Positioning and Preparing the Turret on the Platform

Position and prepare the turret on the platform as shown in Figure 7-12.



FRONT

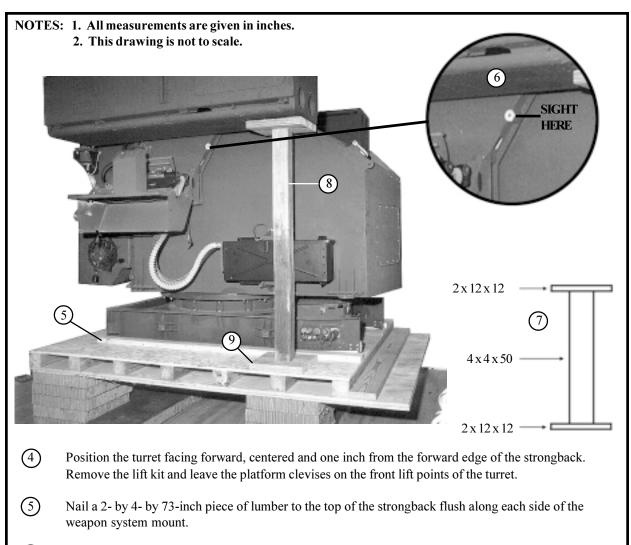
NOTE: These photos show an unmodified turret. The modified turret is positioned using the same lift kit and lift provision.



REAR

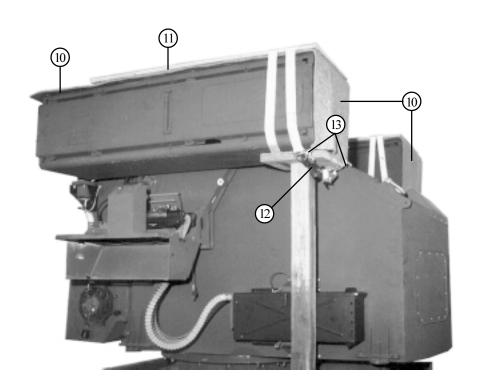
- (1) Ensure the turret is in the locked position.
- 2 Attach an 11-foot (2-loop), type XXVI nylon webbing sling to each front lift provision with a platform clevis.
- 3 Attach a 9-foot (2-loop), type XXVI, nylon webbing sling to each rear lift provision with a platform clevis.

Figure 7-12. Turret positioned and prepared



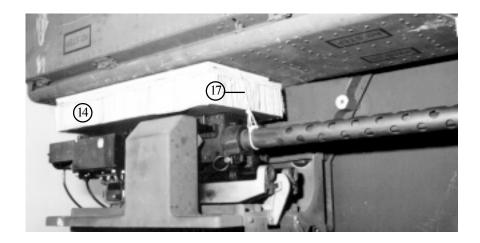
- 6 Ensure the system is at mechanical zero by sighting through the silver colored metal hole on the exterior of the turret. If the exterior hole and the interior hole are aligned you can see either the inside wall of the turrert or the locking pin protruding through the two holes. Either situation achieves mechanical zero.
- 7 Build two missile pod supports as shown above.
- 8 Place a support under each missile pod. Align the front edge of the support with the front edge of the pod. Align the outside edges of the supports with the outside edges of the strongback.
- 9 Nail the bottom of the pod supports to the load spreader. Drive a nail through each corner of the support bottoms and bend the nails under the top layer of plywood.

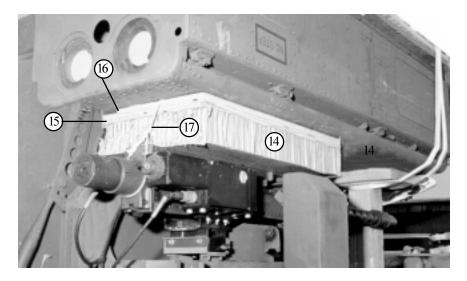
Figure 7-12. Turret positioned and prepared (continued)



- Place an 80- by 18-inch piece of 1/2-inch felt over each pod, extending the front edge of the 1/2-inch felt down to the front lower edge of the pod.
- Place a 3/4- by 18- by 48-inch piece of plywood over the 1/2-inch felt on each pod. Align the front edge of the plywood with the front edge of the pod.
- Beginning at the front inside edge of each pod support, wrap a 15-foot lashing over the pod and behind the support upright. Pass the lashing over the pod and secure it so the load binder is in front of the upright and under the top piece of the support.
- Punch a hole in each front corner of the 1/2-inch felt placed in step 10 above. Tie the front corners of the 1/2-inch felt to the D-rings on the lashings with type III nylon cord.

Figure 7-12. Turret positioned and prepared (continued)

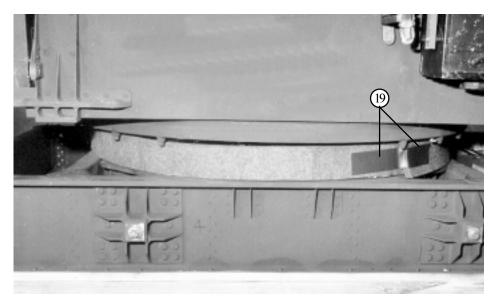




- (14) Center a 24- by 12-inch piece of honeycomb on top of the gun.
- Place a 24- by 12- by 3/4-inch piece of plywood flush on the honeycomb.
- Place a 24- by 9 1/2- by 1/4-inch piece of plywood over the plywood placed in step 15 above. Place this piece flush with the outside edges of the other pieces.
- Secure these pieces to the gun with type III nylon cord.

Figure 7-12. Turret positioned and prepared (continued)



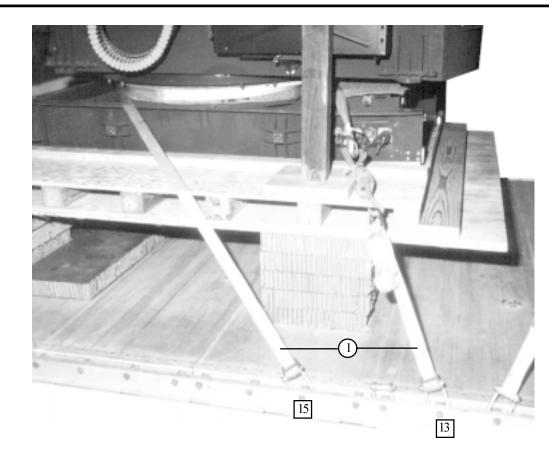


- (18) Cover the battery case with a 16- by 34-inch piece of 1/2-inch felt.
- Pad the turret base with three 3- by 48-inch pieces of 1/2-inch felt. Overlap and tape the pieces in place.

Figure 7-12. Turret positioned and prepared (continued)

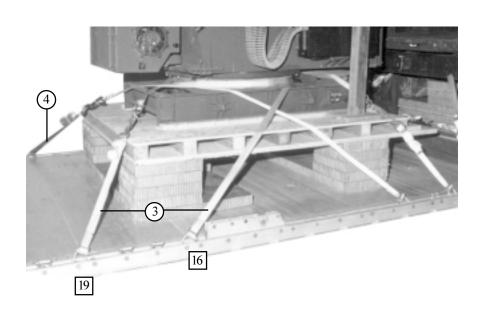
7-10. Lashing Turret

Lash the turret to the platform according to FM 10-500-2/ TO 13C7-1-5 and as shown in Figure 7-13. Lash the turret to the strongback as shown in Figure 7-14.



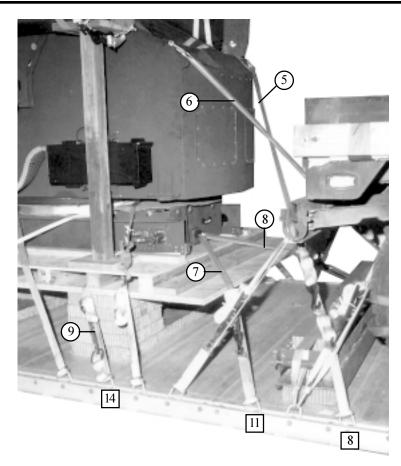
Lashing Number	Tiedown Clevis Number	Instructions	
1	13 and 15	Pass a 15-foot lashing through each clevis and through its own D-ring. Pass the lashing from clevis 15 around the padded turret base. Secure both lashings together with two D-rings and a load binder.	
2	13A and 15A	Pass a 15-foot lashing through each clevis and through its own D-ring. Pass the lashing from clevis 15A around the padded turret base. Secure both lashings together with two D-rings and a load binder.	

Figure 7-13. Turret lashed



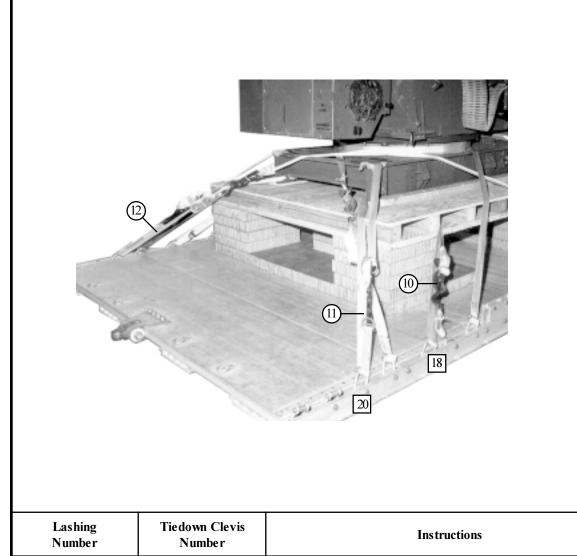
Lashing Number	Tiedown Clevis Number	Instructions	
3	19 and 16	Pass a 15-foot lashing through each clevis and through its own D-ring. Pass the lashing from clevis 19 around the padded turret base. Secure both lashings together with two D-rings and a load binder.	
4	19A and 16A	Pass a 15-foot lashing through each clevis and through its own D-ring. Pass the lashing from clevis 19A around the padded turret base. Secure both lashings together with two D-rings and a load binder.	

Figure 7-13. Turret lashed (continued)



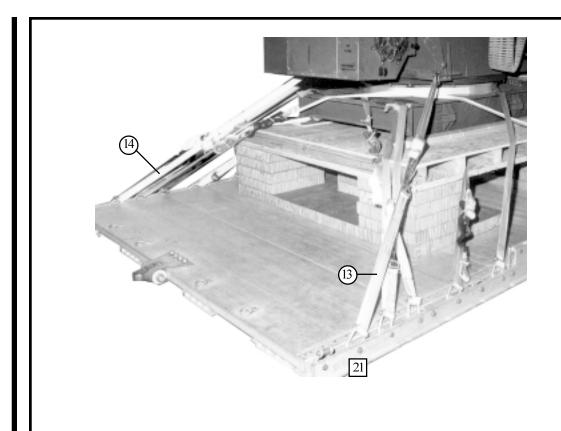
Lashing Number	Tiedown Clevis Number	Instructions	
5	8	Pass a 30-foot lashing through the left front lift provision on top of the turret.	
6	8A	Pass a 30-foot lashing through the right front lift provision on top of the turret.	
7	11	Pass lashing through the winch clevis.	
8	11A	Pass lashing through the winch clevis.	
9	14 and 14A	Pass a 30-foot lashing through clevis 14, through the second hole in the strongback, through clevis 14A, and back through the second hole in the strongback. Secure both lashings together with two Drings and a load binder.	

Figure 7-13. Turret lashed (continued)



Lashing Number	Tiedown Clevis Number	Instructions	
10	18 and 18A	Pass a 30-foot lashing through clevis 18, through the fifth hole in the strongback, through clevis 18A, and back through the fifth hole in the strongback. Secure both lashings together with two D-rings and a load binder.	
11	20	Pass lashing around crossbeam on turret base, right side.	
12	20A	Pass lashing around crossbeam on turret base, left side.	

Figure 7-13. Turret lashed (continued)

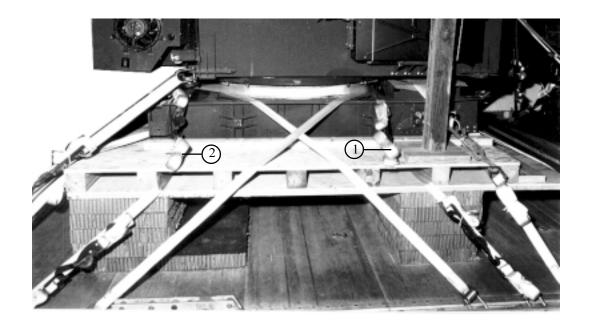


Lashing Number	Tiedown Clevis Number	Instructions	
13	21	Attach a platform clevis to the lower right rear mounting hole. Pass a lashing through the tiedown clevis.	
14	21A	Attach a platform clevis to the lower left rear mounting hole. Pass a lashing through the tiedown clevis.	

Note

When rigging the Avenger without an ECU, install the platform clevises in the rear lifting points located on the top right and left sides of the turret. Lashings 13 and 14 are 30-foot lashings and are routed through the platform clevises previously installed.

Figure 7-13. Turret lashed (continued)



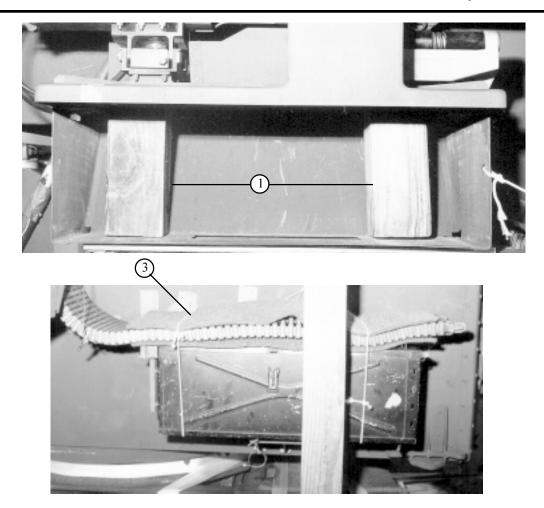
- Pass a 30-foot lashing through the second hole in the strongback and back over the turret base. Secure the lashing on the right with two D-rings and a load binder.
- 2 Pass a 30-foot lashing through the fifth hole in the strongback and back over the turret base. Secure the lashing on the right with two D-rings and a load binder.

Figure 7-14. Turret lashed to platform

7-11. Installing Supports for Guns, Laser Range Finder, and Environmental Control Unit

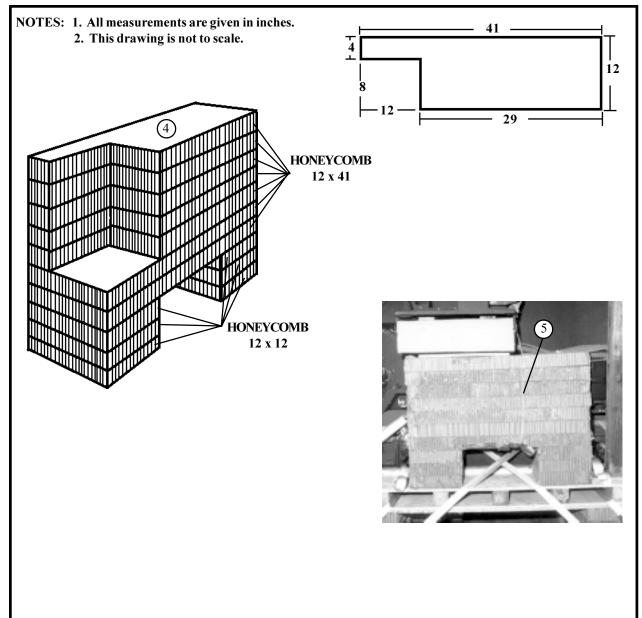
Install the honeycomb supports for the gun as shown in

Figure 7-15. Install the support for the environmental control unit as shown in Figure 7-17. Install the honeycomb supports for the laser range finder (LRF) as shown in Figure 7-16. Install the support for the unmodified environmental control unit as shown in Figure 7-18.



- 1 Place two 8 1/4-inch pieces of 4- by 4-inch lumber vertically in the brass collection tray bracket.
- 2) Place a 7- by 25-inch piece of honeycomb in the brass collection tray, over the lumber placed in step 1, and secure it in place with type III nylon cord (not shown).
- Disconnect the ammunition feed chute from the gun and the ammunition box. Pad the chute on both sides with 1/2-inch felt, and tie it to the top of the box with type III nylon cord.

Figure 7-15. Gun supported



(4) Build the gun support stack as shown.

Place the honeycomb stack under the gun, with the cutout area flush against the ammunition box. Place a 20- by 10- by 3/4-inch piece of plywood between the support stack and the gun. Tie the stack to convenient points with type III nylon cord. Tape the honeycomb where the type III nylon contacts the edges to prevent cutting.

Figure 7-15. Gun supported (continued)

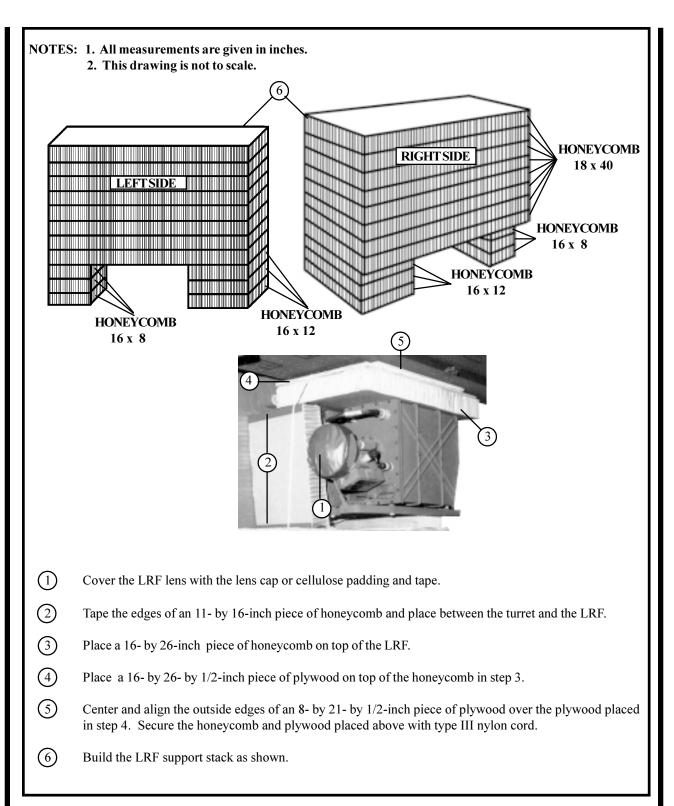
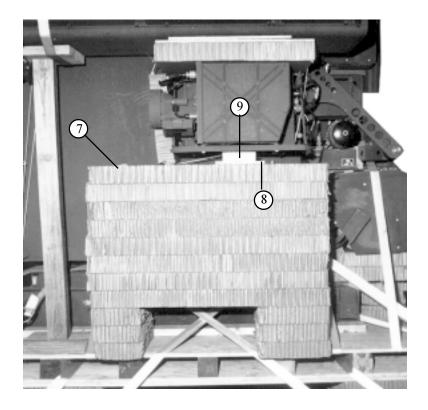


Figure 7-16. LRF supported

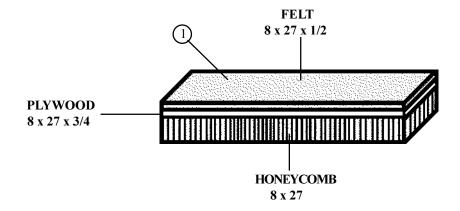


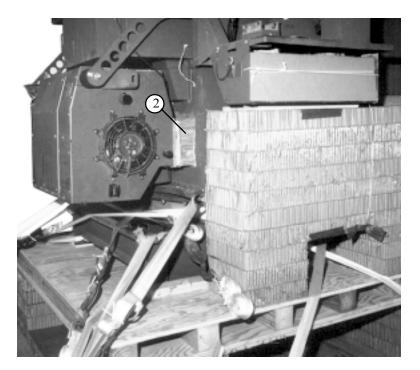
- (7) Place the LRF support stack under the LRF with the notched portion toward the turret.
- 8 Center an 8- by 19- by 1/2-inch piece of plywood under the LRF. Align the outside edge with the LRF bracket.
- 9 Center a 16-inch piece of 2- by 6-inch lumber between the plywood placed in step 8 and LRF bracket. If the plywood and lumber do not fit snugly, shim with 1/4-inch plywood.

Figure 7-16. LRF supported (continued)

NOTES: 1. When rigging the Avenger without the modified ECU, omit pages 7-41 and 7-42.

- 2. All measurements are given in inches.
- 3. This drawing is not to scale.





- 1 Build the honeycomb, plywood, and felt stack as shown. Glue and nail pieces together as required.
- 2 Place the stack assembled in step one between the ECU and the turret base.

Figure 7-17. Modified ECU supported

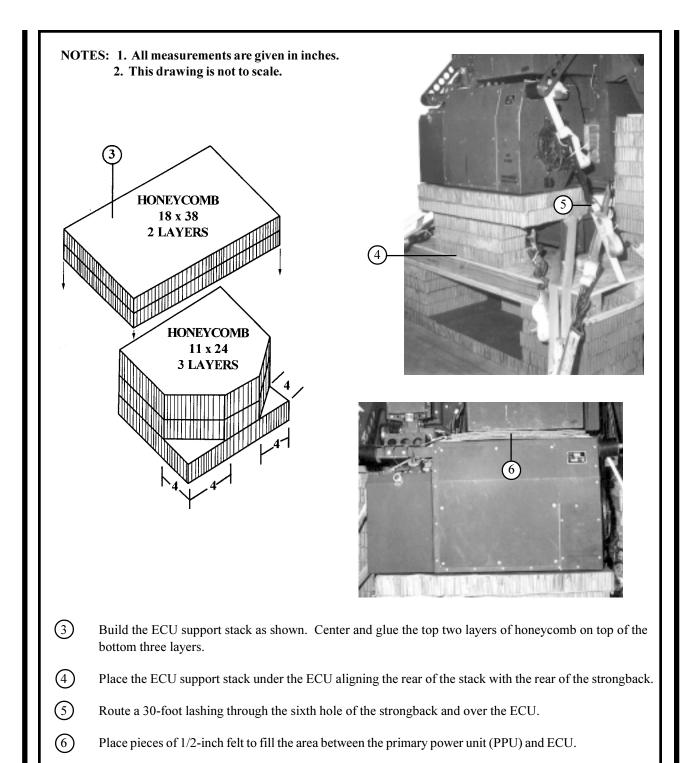
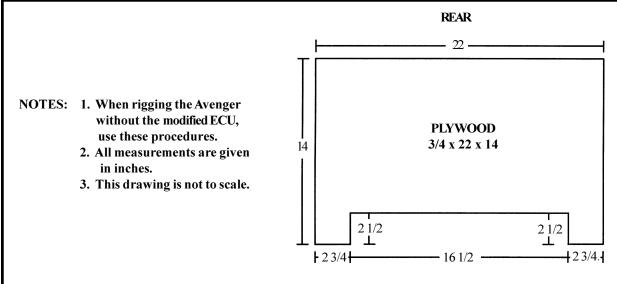
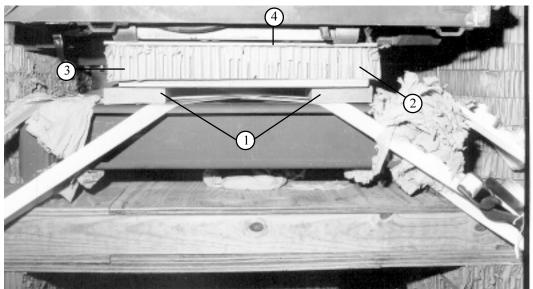


Figure 7-17. Modified ECU supported





- 1) Place two 12-inch pieces of 2- by 6-inch lumber 13 inches apart on the turret base under the ECU.
- (2) Center a piece of 3/4-inch plywood cut as shown over the lumber, with the cutout facing the front.
- 3 Center a 10- by 24-inch piece of honeycomb over the plywood.
- Fit a 10- by 24-inch piece of 1/4-inch plywood in the remaining space. Be sure the fit of these pieces is snug. If not, wedge another piece of 1/4-inch plywood in the space.

Figure 7-18. Unmodified ECU supported

7-12. Covering Turret Canopy

Install the canopy protection board and the load cover as shown in Figure 7-19.

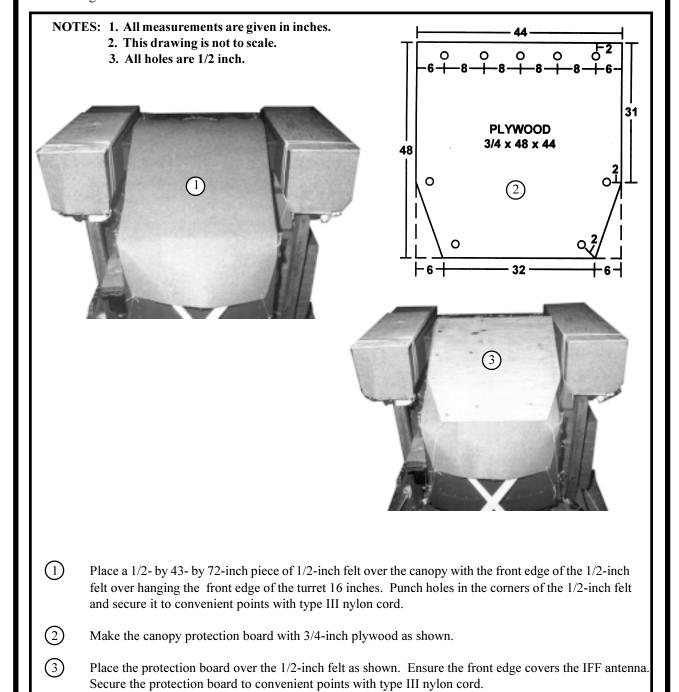
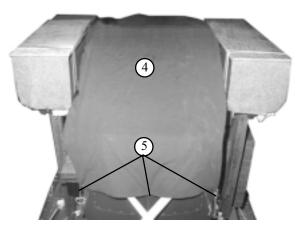
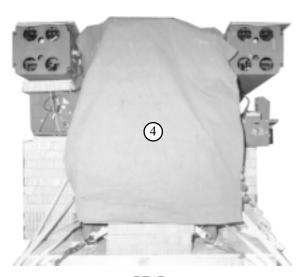


Figure 7-19. Canopy protected



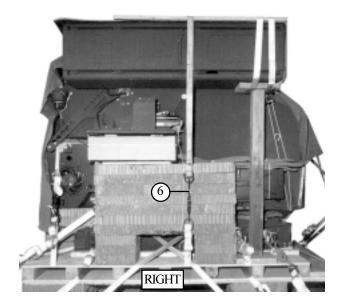
FRONT

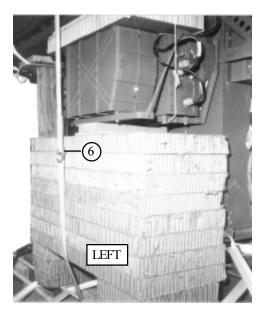


REAR

- Place a load cover 58 inches wide and 165 inches long over the turret. Extend the rear edge of the cover to the bottom of the ECU base.
- 5 Tie the cover to convenient points on the load with type III nylon cord.

Figure 7-19. Canopy protected (continued)



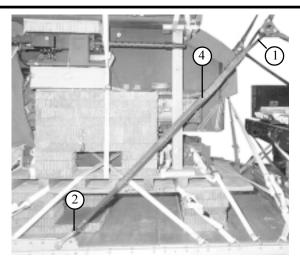


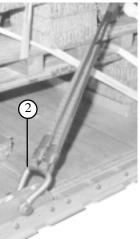
Pass a 30-foot lashing through the third hole in the strongback and over the top of the turret. Ensure the D-rings and load binder are positioned on the honeycomb support stack and not against metal.

Figure 7-19. Canopy protected (continued)

7-13. Suspension Slings Installed and Safetied

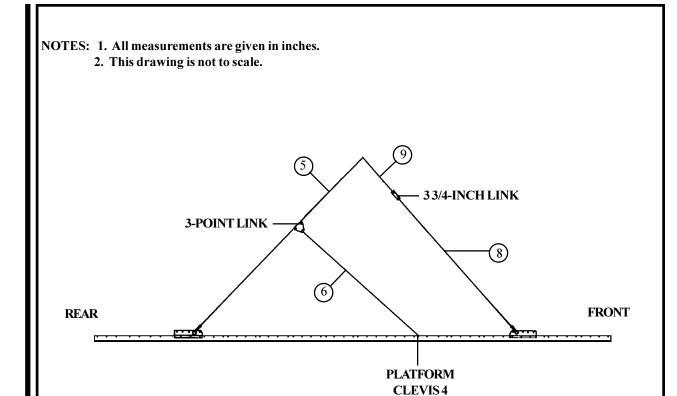
Install and safety the suspension slings according to FM 10-500-2/TO 13C7-1-5 and as shown in Figure 7-20.





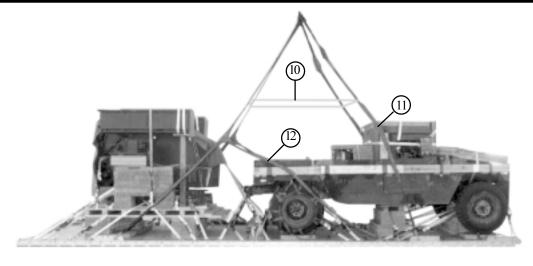
- Pass a 16-foot (2-loop), type XXVI nylon webbing sling around one point of a 3-point link.
- 2 Place both ends of the sling on the bell portion of a large suspension clevis. Bolt the clevis on the right rear suspension link.
- Repeat steps 1 and 2 on the left side.
- Pad the rear suspension slings from 30 inches above the clevises to 90 inches above the clevises with 1/2-inch felt. Tape the 1/2-inch felt in place.

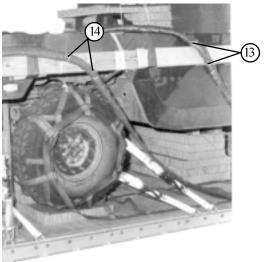
Figure 7-20. Suspension slings installed and safetied



- (5) Attach a 9-foot (2-loop), type XXVI nylon webbing sling to the top point of each 3-point link.
- Attach an 11-foot (2-loop), type XXVI nylon webbing sling to the third point (inside point) of the 3-point link. Attach the other end of the sling to platform clevis 4.
- Repeat the procedures in step 6 on the left side and attach the sling to platform clevis 4A.
- Attach a 12-foot (2-loop), type XXVI nylon webbing sling to each front suspension link with a large suspension clevis. Attach the other end of the 12-foot slings to a 3 3/4-inch link.
- Attach a 3-foot (2-loop), type XXVI nylon webbing sling to the other end of the 3 3/4-inch link installed in step 8. Pad the 3 3/4-inch links with 1/2-inch felt and secure the 1/2-inch felt with tape.

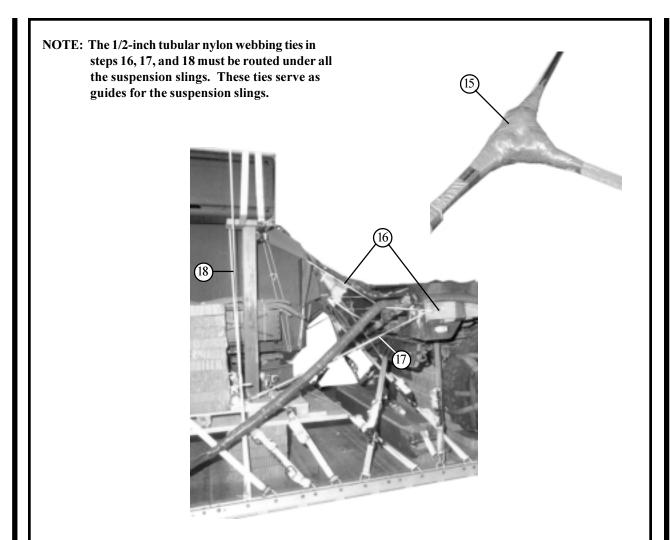
Figure 7-20. Suspension slings installed and safetied (continued)





- Raise the suspension slings and install the deadman's tie to the front and rear slings according to FM 10-500-2/TO 13C7-1-5.
- Pad the front suspension slings from a point 32 inches above the suspension clevises to a point 96 inches above the clevises with 1/2-inch felt. Tape the 1/2-inch felt in place.
- Pad the center suspension slings from a point 60 inches above the platform clevises to a point 108 inches above the platform clevises with 1/2-inch felt. Tape the 1/2-inch felt in place.
- 13 Tie the front suspension slings to the sideboards on the truck with type III nylon cord.
- Tie the center suspension slings to the sideboards on the truck with type III nylon cord.

Figure 7-20. Suspension slings installed and safetied (continued)

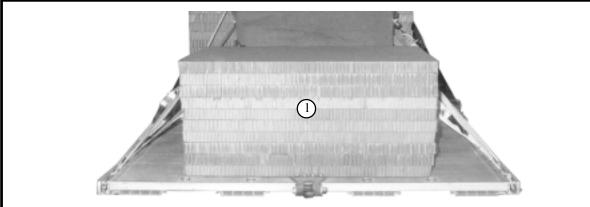


- (15) Pad the 3-point link with cellulose wadding and tape.
- Route a length of 1/2-inch tubular nylon webbing from the 1/2-inch hole in the end of the right sideboard to the right, top, front lift provision. Repeat the procedure on the left side using the 1/2-inch hole in the left rear sideboard and the left, top, front lift provision.
- Route a length of 1/2-inch tubular nylon webbing from the 1/2-inch hole in the end of the right sideboard to the D-ring of the lashing going through the second hole in the strongback. Repeat the procedure on the left side using the 1/2-inch hole in the left rear sideboard and the D-ring of the lashing going through the second hole in the strongback.
- Route a length of 1/2-inch tubular nylon webbing from bushing 39, around the right weapon pod, and secure the webbing to bushing 39. Repeat the procedure on the left side using bushing 39A.

7-14. Stowing Cargo Parachutes

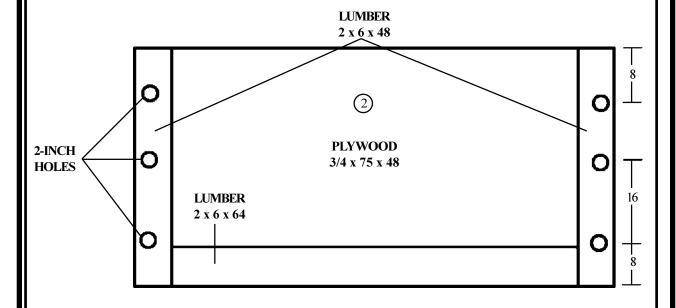
Stow three G-11 cargo parachutes on this load. Build and

install the parachute stowage platform as shown in Figure 7-21. Install the parachutes according to FM 10-500-2/TO 13C7-1-5 and as shown in Figure 7-22.



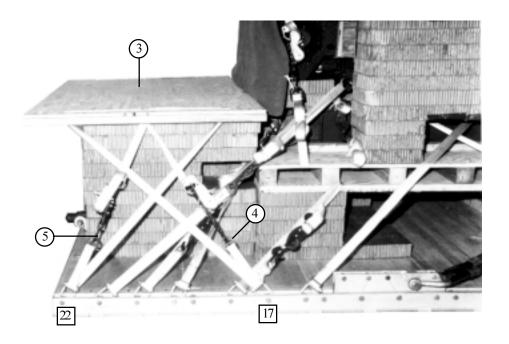
NOTES: 1. All measurements are given in inches.

2. This drawing is not to scale.



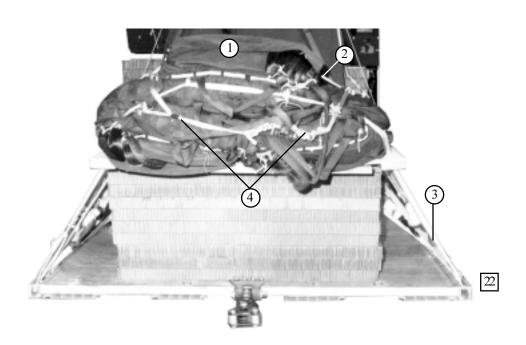
- Center ten pieces of 36- by 64-inch honeycomb against the rear of the strongback. Notch layers 6 and 7 to allow for the lashings. Glue the layers together.
- Build the parachute stowage platform with 3/4-inch plywood and 2- by 6-inch lumber as shown. Nail the plywood to the 2- by 6-inch lumber.

Figure 7-21. Parachute stowage platform built and installed



- Place the parachute stowage platform on the honeycomb so it overhangs the rear of the honeycomb by 10 inches.
- 4 Lash the parachute stowage platform to clevises 17 and 17A through the center and rear holes on each side.
- (5) Lash the parachute stowage platform to clevises 22 and 22A through the center and front holes on each side.

Figure 7-21. Parachute stowage platform built and installed (continued)



- Prepare, install, and restrain three G-11 cargo parachutes according to FM 10-500-2/TO 13C7-1-5.
- 2 Tie the front parachute restraint strap to bushings 52 and 52A.
- Tie the rear parachute restraint strap clevises to 22 and 22A.
- 4 Install the parachute release strap according to FM 10-500-2/TO 13C7-1-5.

Figure 7-22. Cargo parachutes installed

7-15. Installing Extraction System

Install the Extraction Force Transfer Coupling (EFTC) extraction system according to FM 10-500-2/TO 13C7-1-5 and as shown in Figure 7-23.

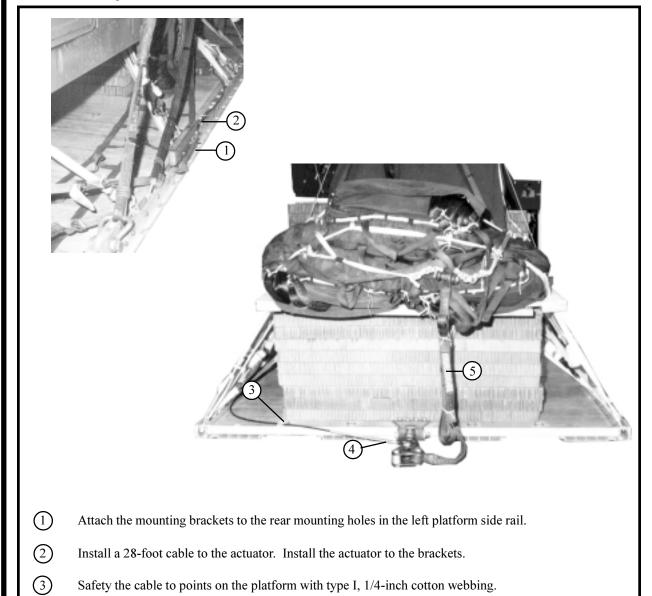


Figure 7-23. EFTC installed

Attach the latch assembly to the extraction bracket. Attach the cable to the latch assembly.

Install a 9-foot (2-loop), type XXVI nylon webbing sling as the deployment line.

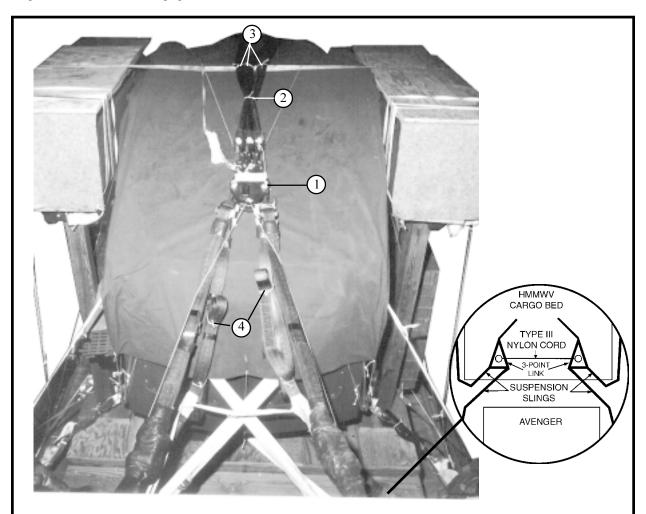
4

(5)

7-16. Installing Release System

ing to FM 10-500-2/TO 13C7-1-5 and as shown in Figure 7-24.

Prepare and install an M1 cargo parachute release accord-



- Prepare an M1 cargo parachute release andcenter it on the turret canopy. Attach it to the suspension slings and parachute risers, and tie it to convenient points on the load with type III nylon cord.
- 2 Tie the parachute riser extentions together with type I, 1/4-inch cotton webbing.
- Tie each of the riser extentions to the lashing running across the top of the turret with type I, 1/4-inch cotton webbing.
- S-fold the suspension slings and secure the folds with type I, 1/4-inch cotton webbing.
- Safety tie the 3-point links, as close as possible, together towards the center of the platform with a length of type III nylon cord (see insert).

Figure 7-24. Release system installed

7-17. Placing Extraction Parachute

Select the extraction parachute and extraction line needed using the extraction line requirements table in FM 10-500-2/TO 13C7-1-5. Place the extraction parachute and extraction line on the load for installation in the aircraft.

7-18. Installing Provisions for Emergency Restraint

Select and install the provisions for the emergency aft restraints according to the emergency aft restraint requirements table in FM 10-500-2/TO 13C7-1-5.

7-19. Marking Rigged Load

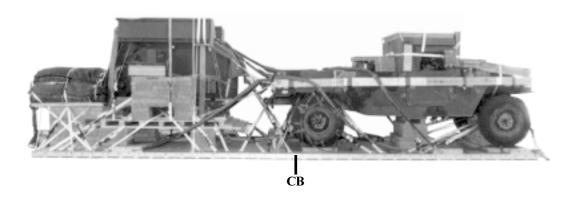
Mark the rigged load according to FM 10-500-2/TO 13C7-1-5 and as shown in Figure 10-17. Complete Shipper's Declaration for Dangerous Goods and affix to the load. If the load varies from the one shown, the weight, height, center of balance (CB), tipoff curve, and parachute requirements must be recomputed.

7-20. Equipment Required

Use the equipment listed in Table 7-1 to rig the load shown in Figure 7-25.

CAUTION

Make the final rigger inspection required by FM 10-500-2/TO 13C7-1-5 before the load leaves the rigging site.



RIGGED LOAD DATA

Weight	14,182 pounds
Maximum Weight	15,750 pounds
Height	95 inches
Width	108 inches
Overall Length	354 inches
Overhang: FrontRear (EFTC)	
Center of Balance (CB) (from front edge of the platform)	176 inches
Extraction System	EFTC

Figure 7-25. Avenger air defense weapon system with ECU and M1097A2 truck, rigged on a 28-foot type V platform for low-velocity airdrop

 $Table \ 7-1. \ Equipment \ required \ for \ rigging \ the \ Avenger \ air \ defense \ we apon \ system \ with \ ECU \ on \ M1097A2 \ truck \ on \ a \\ 28-foot \ type \ V \ platform \ for \ low-velocity \ airdrop$

National Stock Number	Item	Quantity
1670-00-162-4981	Adapter, coupling, EFTC	2
8040-00-273-8713	Adhesive paste, 1-gal.	As required
1670-01-035-6054	Bridle, extraction line, leaf (C-17 only)	i
	Clevis, suspension:	
4030-00-678-8562	3/4-inch (medium)	4
4030-00-090-5354	1-inch (large)	5
8305-00-242-3593	Cloth, cotton duck, 60-inches	As required
4020-00-240-2146	Cord, nylon, type III, 550-lb.	As required
1670-01-423-4102	Coupling, airdrop extraction force transfer, w/28-ft. cable	1
1670-00-360-0328	Cover, clevis	9
1670-00-360-0329	Cover, link assembly (type IV)	3
8135-00-664-6958	Cushioning material, packaging, cellulose wadding	As required
1670-01-344-0825	Drive off aid, Airdrop	1
8305-00-958-3685	Felt, 1/2-inch thick	As required
1670-01-183-2678	Leaf, extraction line (line bag) (add 2 for C-17)	2
1070 01 103 2070	Line extraction:	
1670-01-062-6313	60-foot (3-loop), type XXVI (for C-130)	1
1670-01-107-7651	140-foot (3-loop), type XXVI (for C-141)	1
1670-01-107-7651	140-foot (3-loop), type XXVI,	1 1
1070 01 107 7031	(for C-5 between fuselage stations 1427-1971)	•
1670-01-107-7651	140-foot (3-loop), type XXVI and	1
1670-01-062-6313	60-foot (3-loop), type XXVI	1
1070 01 002 0313	(for C-5 between fuselage stations 707-1426)	1
1670-01-107-7651	140-foot (3-loop), type XXVI (for C-17)	1
1670-01-064-4452	60-foot (1-loop), type XXVI (for C-17), (drogue line)	1
1670-00-783-5988	Link assembly, type IV (add 1 for C-17)	3
1070 00 703 3700	Link assembly, two-point:	
5306-00-435-8994	Bolt, 1-inch diameter, 4-inches long (add 2 for C-5)	4
5310-00-232-5165	Nut, 1-inch (add 2 for C-5)	4
1670-00-003-1954	Plate, side, 3 3/4-inch (add 2 for C-5)	4
5365-00-007-3414	Spacer, large (add 2 for C-5)	4
1670-01-307-0155	Link, assembly, coupling, three-point	2
1070 01 307 0133	Lumber:	
5510-00-220-6146	2- by 4- by 73-inch	2
5510-00-220-6148	2- by 6- by 13-inch	2
3310 00 220 01 10	2- by 6- by 16-inch	2
	2- by 6- by 48-inch	2
	2- by 6- by 56-inch	$\frac{2}{2}$
	2- by 6- by 64-inch	1
	2- by 6- by 72-inch	1
	2- by 6- by 176-inch	2
5510-00-220-6246	2- by 8- by 18-inch	2
5510-00-220-6250	2- by 12- by 12-inch	4

Table 7-1. Equipment required for rigging the Avenger air defense weapon system with ECU on M1097A2 truck on a 28-foot type V platform for low-velocity airdrop (continued)

National Stock Number	Item	Quantity
5510-00-220-6274	Lumber:	
	4- by 4- by 8 1/2-inch	2
	4- by 4- by 43-inch	2
	4- by 4- by 50-inch	2
	4- by 4- by 72-inch	7
5315-00-010-4659	Nail, steel, common, 8D	As required
5315-00-753-3885	Nail, steel, common, 16D	As required
1670-00-753-3928	Pad, energy-dissipating (honeycomb)	
	3- by 36- by 96-inches	30 sheets
	5 1/2- by 10-inch	(10)
	7- by 25-inch	(1)
	8- by 16-inch	(3)
	8- by 27-inch	(1)
	10- by 10-inch	(5)
	10- by 24-inch	(1)
	10- by 80-inch	(1)
	11- by 16-inch	(1)
	11- by 24-inch	(3)
	12- by 12-inch	(6)
	12- by 16-inch	(3)
	12- by 18-inch	(10)
	12- by 24-inch	(1)
	12- by 28-inch	(1)
	12- by 41-inch	(7)
	12- by 82-inch	(2)
	13- by 40-inch	(1)
	14- by 32-inch	(3)
	16- by 16-inch	(12)
	16- by 26-inch	(1)
	16- by 32-inch	(1)
	16- by 72-inch	(1)
	18- by 18-inch	(8)
	18- by 38-inch	(2)
	18- by 40-inch	(8)
	18- by 43-inch	(4)
	20- by 24-inch	(6)
	23- by 83-inch	(1)
	24- by 54-inch	(8)
	24- by 80-inch	(2)
	26- by 43-inch	(3)
	28- by 32-inch	(1)
	36- by 64-inch	(10)

Table 7-1. Equipment required for rigging the Avenger air defense weapon system with ECU on M1097A2 truck on a 28-foot type V platform for low-velocity airdrop (continued)

National Stock Number	Item	Quantity
1670-00-753-3928	Pad, energy-dissipating (honeycomb)	
	36- by 72-inch	(1)
	36- by 80-inch	(1)
	36- by 82-inch	(2)
1670-01-016-7841	Parachute, cargo, G-11	3
	Parachute, cargo, extraction:	
1670-01-063-3716	22-ft.	1
1670-01-063-3715	15-ft. (C-17 only)	1
	Platform, airdrop, type V, 28-ft:	
1670-01-162-2372	Clevis assembly (type V)	(54)
1670-01-162-2376	Extraction bracket assembly	(1)
1670-01-247-2389	Link, suspension bracket, type V	(4)
1670-01-162-2381	Tandem link assembly (Multipurpose link)	(2)
	Plywood:	
5530-00-129-7721	1/4-inch:	
	9 1/2- by 24-inch	1
5530-00-129-7777	1/2-inch	
	8- by 19-inch	1
	8- by 21-inch	1
	16- by 26-inch	1
5530-00-128-4981	3/4-inch:	8 sheets
	8- by 8-inch	(2)
	8- by 27-inch	(1)
	10- by 20-inch	(1)
	12- by 24-inch	(1)
	14- by 22-inch	(1)
	18- by 43-inch	(2)
	18- by 48-inch	(2)
	20- by 24-inch	(2)
	24- by 54-inch	(2)
	24- by 84-inch	(1)
	24- by 96-inch	(2)
	39- by 80-inch	(1)
	44- by 48-inch	(1)
	48- by 75-inch	(1)
	48- by 84-inch	(1)
	48- by 96-inch	(2)
1670-01-097-8816	Release, cargo parachute, M-1	1

Table 7-1. Equipment required for rigging the Avenger air defense weapon system with ECU on M1097A2 truck on a 28-foot type V platform for low-velocity airdrop (continued)

National Stock Number		
	Sling, cargo, airdrop:	
	For deployment line:	
1670-01-062-6304	9-ft. (2-loop), type XXVI	1
	For riser extentions:	
1670-01-062-6302	20-ft. (2-loop), type XXVI	6
	For lifting:	
1670-01-062-6304	9-ft. (2-loop), type XXVI	2
1670-01-062-6303	12-ft. (2-loop), type XXVI	2
1670-01-063-7760	11-ft. (2-loop), type XXVI	2
	For suspension slings:	
1670-01-062-6301	3-ft. (2-loop), type XXVI	2
1670-01-062-6304	9-ft. (2-loop), type XXVI	2
1670-01-063-7760	11-ft. (2-loop), type XXVI	2
1670-01-062-6303	12-ft. (2-loop), type XXVI	2 2
1670-01-063-7761	16-ft. (2-loop), type XXVI	2
5340-00-040-8219	Strap, parachute, release, multi-knife	2
7501-00-266-5016	Tape, adhesive, 2-inch	As required
1670-00-937-0271	Tiedown assembly, 15-ft.	63
TBD	Towplate release mechanism (H-block) (C-17 only)	1
	Webbing:	
8305-00-268-2411	Cotton, 1/4-inch, type I	As required
8305-00-082-5752	Nylon, tubular, 1/2-inch	As required
8305-00-263-3598	Nylon, type VIII	As required

GLOSSARY

	ACB	attitude contrl bar	HQ	headquarters
	AFB	Air Force base	in	inch
	AFJMAN	Air Force joint manual	LAPE	low-altitude parachute-
	AFR	Air Force regulation		extraction
	AFTO	Air Force technical order	LAPES	low-altitude parachute-
	attn	attention		extraction system
	CB	center of balance	lb	pound
	d	penny	LRF	laser range finder
	DA	Department of the Army	lv	low-velocity
	DD	Department of Defense	no	number
	diam	diameter	NSN	national stock number
	ECU	environmental control unit	PEFTC	extractor force transfer coupling
	EFTA	extraction force transfer	(platforr	m)
		actuator	PPU	primary power unit
	EFTC	extraction force transfer	SL/CS	static line/connector strap
		coupling	TM	technical manual
	FM	field manual	TO	technical order
	ft	foot	TRADOC	United States Army Training
	GPS	Global Positioning System		and Doctrine Command
_	HMMWV	high-mobility, multipurpose	US	United States
wheeled vehicle			\mathbf{W}	with
			yd	yard

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November 1994.

**FM 10-500-2/To 13C7-1-5

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DED, 16,000 to 24,900 lb Drawbar Pull, 60 Inch Min Gage, Sectionalized, Air Transportable (Caerpillar Model D5) (FSN 2410-828-6865). August 1968.

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*AFJMAN24-204/TM38-250 has superseded AFR 71-4/TM 38-250 (15 January 1988). Change 3 reflects this change. The basic manual still references the superseded publication. You may wish to make pen and ink changes to update the old reference citations accordingly.

**FM 10-500-2/TO 13C7-1-5 has superseded FM 10-500/TO 13C7-1-5 (15 January 1988). Change 3 reflects this change. The basic manual still references the superseded publication. You may wish to make pen and ink changes to update the old reference citations accordingly.

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Shippers Declaration for **Dangerous Goods

Locally procured form.

*TM 10-1670-277-23&P, TM 10-1670-278-23&P, and TM 10-1670-280-23&P has superseded TM 10-1670-215-20. Change 3 reflects this change. The basic manual still references this superseded publication. You may wish to make pen and ink changes to update the old reference citations accordingly.

**Shippers Declaration for Dangerous Goods has superseded DD Form 1387-2 (February 1982). Change 3 reflects this change. The basic manual still references the superseded publication. You may wish to make pen and ink changes to update the old reference citations accordingly.